

DART AEROSPACE LTD	Work Order:	18918
Description: Bearpaw Kit 19" x 24"	Part Number:	K10008
Drawing: K10008 Rev. E	Qty:	1

Step	Location	Procedure	By	Date	qty																																																
1	EXPEDITING	Issue Work Order	KJ	03.03.07	1																																																
2	EXPEDITING	Photocopy blue file: K10008 D206-559 D350-578 D315-670 D427-659 labels per PPP K10008 CHG006 (Bag Blue files separately)	Wk 11 KJ For KJ	03.03.10	1																																																
3	STORES	Pick: <table border="1"><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>6</td><td>D2182B050</td><td>Rubber cushion</td><td>B18480</td></tr><tr><td>12</td><td>D2274</td><td>Radius block</td><td>B18590</td></tr><tr><td>2</td><td>D2432F</td><td>Bearpaw</td><td>B16398</td></tr><tr><td>6</td><td>D2438</td><td>Clamp</td><td>B18519</td></tr><tr><td>12</td><td>D2529</td><td>Washer</td><td>B18539</td></tr><tr><td>6</td><td>D2732-050</td><td>Rubber Cushion</td><td>B18806</td></tr><tr><td>12</td><td>AN4-15A</td><td>Bolt</td><td>M12207</td></tr><tr><td>12</td><td>AN4-17A</td><td>Bolt</td><td>M11045</td></tr><tr><td>24</td><td>AN960JD416</td><td>Washer</td><td>M12620</td></tr><tr><td>12</td><td>MS21042L4</td><td>Nut</td><td>M11151</td></tr><tr><td>1</td><td>paper work package from step 2</td><td></td><td></td></tr></tbody></table>	Qty	Part Number	Description	Batch	6	D2182B050	Rubber cushion	B18480	12	D2274	Radius block	B18590	2	D2432F	Bearpaw	B16398	6	D2438	Clamp	B18519	12	D2529	Washer	B18539	6	D2732-050	Rubber Cushion	B18806	12	AN4-15A	Bolt	M12207	12	AN4-17A	Bolt	M11045	24	AN960JD416	Washer	M12620	12	MS21042L4	Nut	M11151	1	paper work package from step 2			CB	03.03.17	1
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4	QC	Inspect Level 4	KJ	03.03.19	1																																																
5	STORES	Package and Identify as per PPP K10008 Rev E	SB	03.03.19	1																																																
6	EXPEDITING	Close Work Order Cost / part: 254.77 s 4c 03/03/20(1)	KJ	03.03.10	—																																																

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10008 created for Bear paw kit (MPP 2000)	EC	
B	00.06.30	Replaced D2639 by D2981-0200-1600 (MPP 2072)	EC	
C	01.03.19	Chg 002 (MPP 2072)	EC	
D	01.04.24	Chg 003 (MPP 2135)	EC	
E	01.06.12	Chg 004 (MPP 2145)	EC	
F	02.05.22	Chg 005 (MPP 2245)	NG	
G	02.07.11	Replace D2639 (D2981-0200-1600) with D2732-050	KJ	
H	02.08.15	Added D427-659 to Step 2	KJ RF	JP

RELEASED  
02/08/27 RF

UNDER REVIEW  
03.02.20 RF

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>#</i>	DRAWN BY <i>KJ</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>#</i>	APPROVED <i>WT</i>	DRAWING NO. K10008	REV. E SHEET 1 OF 1	
DATE 02.07.09		TITLE BEARPAW KIT 19" WIDE x 24" LONG	SCALE NTS	
A	99.12.06	NEW ISSUE		
B	01.03.14	REMOVE D500-572-013		
C	01.05.15	ADD D315-670-011		
D	02.05.14	ADD D427-659-011		
E	02.07.09	REPLACE D2639 WITH D2732-050		

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 L/L-1/L-3/L-4/ 407	D206-559-013
AS 350/355	D350-578-011
SA 315B	D315-670-011
BELL 427	D427-659-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10008	D206-559-013	D350-578-011	D315-670-011	D427-659-011
D2182B050	6	6	6	6	6
D2274	12	12	12	12	12
D2432F	2	2	2	2	2
D2438	6	6	6	6	6
D2529	12	12	12	12	12
D2732-050	6	6			6
AN4-15A	12	12			12
AN4-17A	12	12	12	12	
AN960JD416	24	24	24	24	12
MS21042L4(OR -4)	12	12	12	12	12

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WITHOUT NOTICE

WORK ORDER  
NO. 18918

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### Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 07, 2003  
03:24 pm

Work Order No	:	0018918	Department Code:	
Project Name	:	*K10008	Burden Flags	: NNNNNNNN
Project For	:	WK311	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	*K10008	Invoice Number	:
Description	:	Bearpaw kit 19" x 24"		
Manufactured	:	Yes	Invoice Amount	: 0.00
Amount Req'd	:	1		
Amount Done	:	0	Order Entry No	:
Start Date	:	03-07-03	OE Value	: 0.00
Est Finish Date	:	03-13-03		
Act Finish Date	:		Est Margin	: 0.000%
Drawings Reqd	:	No	Actual Margin	: 0.000%
Ok for Approval	:		\$0 Posted to Finished Goods	
Approval Rec'd	:			

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00		
Production Hours	: 0.00	0.00	0.00	0.00	0.00
Production Cost	: 0.00	0.00	0.00		
Testing Hours	: 0.00	0.00	0.00	0.00	0.00
Testing Cost	: 0.00	0.00	0.00		
OverHead Hours	: 0.00	0.00	0.00	0.00	0.00
OverHead Cost	: 0.00	0.00	0.00		
SubContract Hours	: 0.00	0.00	0.00	0.00	0.00
SubContract	: 0.00	0.00	0.00		
Misc. Hours	: 0.00	0.00	0.00	0.00	0.00
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>	<hr/>	<hr/>	<hr/>	<hr/>	<hr/>
Burden	: 0.00	0.00	0.00		
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Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00